



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotch-Weld™ Industrial Plastic Adhesive 4475
 MANUFACTURER: 3M
 DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/02/10
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Product Use:
 Specific Use: Plastic Adhesive
 Intended Use: Industrial use

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
Methyl Ethyl Ketone	78-93-3	50 - 60
Polyurethane Polymer	56813-45-3	15 - 25
Vinyl Chloride-Vinyl Acetate-Maleic Acid Polymer	9005-09-8	15 - 25
Epoxy Resin	25068-38-6	0.1 - 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: clear, ketone odor
 General Physical Form: Liquid
 Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction. May cause target organ effects.

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3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
 Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
 Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Prolonged or repeated exposure may cause:
 Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
 Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
 Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
 Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never

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give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	404 °C
Flash Point	16 °F [Test Method: Closed Cup] [Details: MEK]
Flammable Limits - LEL	1.8 % volume
Flammable Limits - UEL	10.0 % volume
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

Environmental procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

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In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. No smoking while handling this material. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. For industrial or professional use only. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. If exhaust ventilation is not available, use appropriate respiratory protection.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.
 The following eye protection(s) are recommended: Safety Glasses with side shields
 Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
 Gloves made from the following material(s) are recommended: Butyl Rubber
 Polyethylene/Ethylene Vinyl Alcohol

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.
 Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges
 Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

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Ingredient	Authority	Type	Limit	Additional Information
Methyl Ethyl Ketone	ACGIH	TWA	200 ppm	
Methyl Ethyl Ketone	ACGIH	STEL	300 ppm	
Methyl Ethyl Ketone	OSHA	TWA	590 mg/m ³	
STEARATES	ACGIH	TWA	10 mg/m ³	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists
 CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	clear, ketone odor
General Physical Form:	Liquid
Autoignition temperature:	404 °C
Flash Point:	16 °F [Test Method: Closed Cup] [Details: MEK]
Flammable Limits - LEL:	1.8 % volume
Flammable Limits - UEL:	10.0 % volume
Boiling point:	>=80 °C [Details: MEK]
Density:	0.95 g/ml
Vapor Density:	2.50 [Ref Std: AIR=1]
Vapor Pressure:	<=91 mmHg [@ 77 °F]
Specific Gravity:	0.95 [Ref Std: WATER=1]
pH:	Not Applicable
Melting point:	Not Applicable
Solubility in Water:	Slight (less than 10%)
Evaporation rate:	2.70 [Ref Std: WATER=1]
Hazardous Air Pollutants:	0 % weight [Test Method: Calculated]
Volatile Organic Compounds:	<=54 g/l [Details: EU VOC content]
Kow - Oct/Water partition coef:	No Data Available
Percent volatile:	55 - 65 % weight
VOC Less H2O & Exempt Solvents:	<=54 g/l [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents:	<=4.62 lb/gal [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents:	<=8.2 % [Test Method: calculated per CARB site 2]
Viscosity:	8500 centipoise [@ 73.4 °F]
Solids Content:	20.4 - 40 % weight

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

- 10.1 Conditions to avoid
- Heat
- Sparks and/or flames

10.2 Materials to avoid
 Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Ketones	During Combustion
Oxides of Nitrogen	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.
 Combustion products will include HCl. Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):
 62-4475-0635-3, 62-4475-2631-0, 62-4475-2633-1, 62-4475-6330-0, 62-4475-8330-8, 62-4475-8531-6, 62-4475-9530-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Methyl Ethyl Ketone	78-93-3	50 - 60

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposures to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

- Section 1: Product name was modified.
- Copyright was modified.
- Section 7: Handling information was modified.
- Section 8: Prevention of swallowing information was modified.
- Section 8: Eye/face protection information was modified.
- Section 8: Skin protection - recommended gloves information was modified.
- Section 8: Respiratory protection - recommended respirators information was modified.
- Page Heading: Product name was modified.
- Section 9: Property description for optional properties was modified.
- Section 8: Exposure guidelines ingredient information was modified.
- Section 9: Property description for required properties was added.
- Section 6: Environmental procedures heading was added.
- Section 6: Personal precautions heading was added.
- Section 10.1 Conditions to avoid heading was added.
- Section 10.2 Materials to avoid heading was added.
- Section 6: Personal precautions information was added.
- Section 6: Environmental procedures information was added.
- Section 6: Methods for cleaning up information was added.
- Section 10: Materials to avoid physical property was added.
- Section 10: Conditions to avoid physical property was added.
- Section 6: Clean-up methods heading was added.
- Section 6: Release measures information was deleted.
- Section 6: Release measures heading was deleted.
- Section 10: Materials and conditions to avoid physical property was deleted.

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